

## Savan Group

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### TYPICAL ANALYSIS / SPECIFICATION

PRODUCT : ERYTHROMYCIN ESTOLATE  
SHELF LIFE : THREE YEARS SUBJECT TO CORRECT STORAGE

Test	Specification	Result
Description powder and	White crystalline powder, practically odourless and practically tasteless	A white crystalline practically odourless  practically tasteless
Solubility	Soluble in alcohol, acetone & chloroform. Insoluble in water.	Complies
Identification	As per USP (by IR)	Complies
Crystallinity	As per USP	Meets requirements
Free erythromycin	As per USP (NMT 3%)	Complies
Water	Not more than 4.00%	2.91%
Assay	Not less than 600 mcg./mg. (On anhydrous basis)	618 mcg./mg (On anhydrous basis)

**Conclusion: Material conforms to USP**